

SIGMA D, No. 11 665



Technical data:

- Fixed portal with 2 movable tables
- Material: Aluminium
- Travel: X-axis = 17,000 mm
- Travel: Y-axis = 1,850 mm
- Travel: Z-axis = 750 mm
- Feed: X-axis = 100 m/min acceleration 4 m/sec²/linear motor axis
- Feed: Y-axis = 60 m/min acceleration 1.5 m/sec²/linear motor axis
- Feed: Z-axis = 40 m/min acceleration 1.5 m/sec²
- Travel: C-axis = 14 U/min
- Travel: A-axis = 20 U/min
- CNC-control: Siemens 840D with NCU 572
- milling spindle 20.0 kW; 26,000 rpm
- 5-axis-fork-head
- 2 tool changers, 20 tools
- Position accuracy +/- 0.035mm
- Repeat accuracy: +/- 0.015 mm



MANUFACTURER OF
CNC MILLING AND
MACHINING CENTRES

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